

(HIGH) 6725 9-25



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW6205G09132-3G-5

Job Sheet 178663



JLS 9-17

#18

Part No: RBW6205G09132-3G-5

Job Qty: 9 ea

Part Name: Wear Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/5/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		9/24/18	0.00	0.00	Start Up Machining-2		J.C.-L.
110	Mori Seiki	9 pcs		9/24/18	0.00	2.25	MORI NV5000-2		J.C.-L.
120	QC	9 pcs		9/24/18	0.00	0.00	QC2 Machining-4		J.C.-L. 18-10-02
130	QC	9 pcs		9/24/18	0.00	0.00	QC8 Machining-4		J.C.-L. 18-10-07
140	Packaging	9 pcs		9/24/18	0.00	0.00	Packaging3-1		
150	QC21-SA	9 Ea		9/24/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio F 382 FOLIO REV: _____ DWG REV: _____ 2-Debur OCT 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8733K67	Off White Nylon Bar 1" Thick, 3" Wide	4.6800 ft (.52 ea)	90-Start up Operation	SC83 391 S057 172

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8733K67	5	8	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaero.com

Plex 9/17/18 11:00 AM dart.logan.david

Container No: S115405



Part: RBW6205G09132-3G-5

Job No: 178663

Serial No/Batch: S115405

Revision: 3

Inspector:

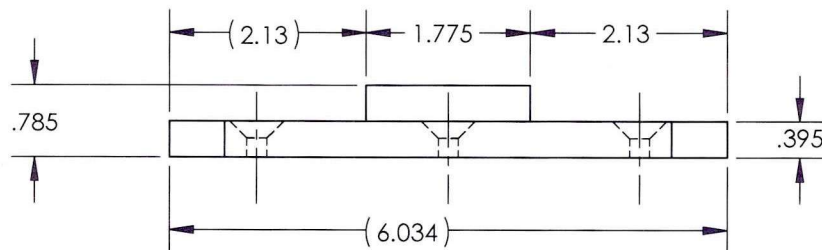
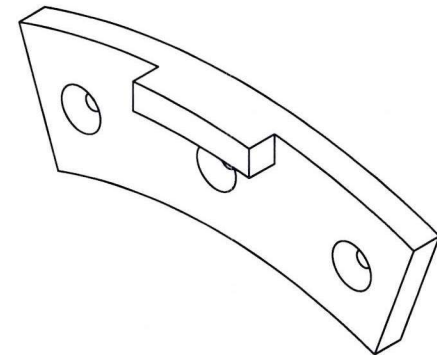
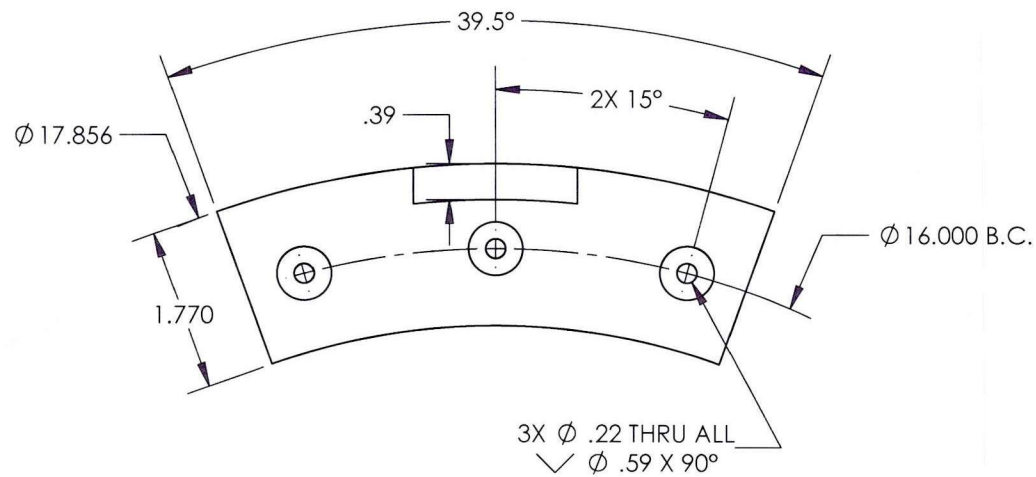
Exp Date:

Instructions:

Date: 10/02/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
WEAR PLATE

*CORRECT P/N
IS RBW6205G009132-3G-5*

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G009132-3G-5	REV 3
MAT'L WHITE NYLON	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/19/2012
SHEET 4 OF 9	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____	QTY Effective : _____			MRB (QS1042) Approval					
Description Work Order Deviation		Disposition			Completed By					
					Lead hand / Supervisor Approval Verification					
					QC / QA Coordinator Approval					
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	FAULT CATEGORY <table style="width: 100%;"> <tr> <td style="width: 33%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 33%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width: 33%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>				Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐
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OTHER : ☐										